

Appendix A

Cost calculations for each of the examples presented
in the Current Biosolids Management Practices section.

(In-vessel) Composting Calculations 1999 FY

From: Northeast Compost Sales (Fiscal Year 1999) May 98-April 99
 Biosolids Utilization Method Information Sheet Composting Plant
 Comparative Schedule of Operating Expenses by Budget Unit
 Northeast (6MGD)

8640 yrd³ sold
 36579 bags sold
 1980 yrd³ in-house
 83 bags in-house

Totals	
10620	yrd ³
36662	bags

References
1 bag = 1.5 ft ³ = 40 lb
1 yrd = 3 ft
1 yrd ³ = 27 ft ³

Bulk Total (10620 yrd³)*(27 ft³/yrd³) = 286,740 ft³

Bag Total (36,662 bag)*(1.5 ft³/bag) = 54,993 ft³

Total Volume = 341,733 ft³

Volume by Weight Basis = (341,733 ft³)*(40 lbs/1.5 ft³) = 9,112,880 lbs

(9,112,880 lbs)*(1 ton / 2000 lbs) = **4556tons**

4556 Tons of Compost Produced in 1999

1034 Dry tons of sludge generated by Northeast Facility used in compost production in 1999

3521 Dry tons of value added products used in compost production in 1998

1999 Compost Sales Total Revenue = \$ 79,185

(\$ 79,185 / 4556 tons) = **\$17.38** per ton of compost

1034 tons of sludge were utilized in the production of compost. The majority of compost is comprised of recycled shredded pallets and wood chips.

Estimated Capitalization Cost

Capital Cost	\$2,600,000
Interest Rate	8%
Life	20 years
Annual Cost	(\$264,815.74)

Composting Calculations 1998 FY

From: Brunswick Academy Creek (13 MGD)

$$\text{Compost Volume} = (40 \text{ yd}^3/\text{day}) * (5 \text{ days}/\text{wk}) * (52 \text{ wk}/\text{yr}) * (27 \text{ ft}^3/\text{yd}^3)$$

$$\text{Total Volume} = 280,800 \text{ ft}^3$$

$$\text{Volume by Weight Basis} = (280,800 \text{ ft}^3) * (40 \text{ lbs}/1.5 \text{ ft}^3) = 7,488,000 \text{ lbs}$$

$$(7,488,000 \text{ lbs}) * (1 \text{ ton} / 2000 \text{ lbs}) = 3744 \text{ tons}$$

3,744 Tons of Compost Produced in 1998

2400 Dry tons of sludge generated by Brunswick Facility used in compost production in 1998

1344 Dry tons of value added products used in compost production in 1998

1998 Compost Sales Total Revenue = \$ 79,185

$$(\$ 79,185 / 4556 \text{ tons}) = \$17.38 \text{ per ton of compost}$$

Costs include the dewatering and all solids handling

Revenue for the facility is acquired in two ways. Compost sales to the public and tipping fees for wood debris.

Compost Revenue (\$5 / ticket) * (2620 tickets sold) = \$13,100

Tipping Fees \$64,475

Total Revenue \$77,575

Estimated Capitalization Cost

Capital Cost \$4,600,000

Interest Rate 8%

Life 20 years

Annual Cost (\$468,520.16)

Pelletizing Calculations 1998 FY

From: Biosolids Utilization Method Information Sheet Pelletizing Plant
Comparative Schedule of Operating Expenses by Budget Unit
W.B. Casey (15 MGD)

15 tons of pellets produced 6 days a week, 12 months a year
4320 tons of pellets produced.

Operational cost for FY 98 = **1,133,432**

$(\$1,133,432 / \text{yr}) / (4320 \text{ tons/yr}) = \mathbf{\$262.37}$ per ton of pellets produced

Besides chemicals, there are no additives to pelletized sludge. Sludge utilization is equal to the amount of pellets produced.

Estimated Capitalization Cost

Capital Cost	\$3,900,000
Interest Rate	8%
Life	20 years
Annual Cost	(\$397,223.61)

Incineration Calculations 1998 FY

From: Manuel Mathews, Wastewater Operations Superintendent, Cobb County Georgia
R.L. Sutton (40MGD)

Operational Expenses

Utilities	Natural Gas	\$	191,635.91
	Electricity	\$	33,000.00
Fees	Air Fee to EPD	\$	1,000.00
	Ash Trucking Costs	\$	8,100.00
	Ash Tipping Fees	\$	26,040.00
Salaries	Eq. Operator Salary	\$	12,888.00
	Operator Salaries	\$	62,667.54
Total			\$ 335,331.45

Maintenance Costs

Repairs	CCWS Central Maintenance Crew	\$	6,140.16
	RLS Preventative Maintenance	\$	3,070.08
	CCWS Instrumentation	\$	8,049.60
	Outside Repair, Maint. & Misc. Parts	\$	154,227.00
Total			\$ 171,486.84

Total Operational & Maintenance Cost **\$ 506,818.29**

Total Dry Tons FY 98 12,209.25

Cost per dry ton \$ 41.51

Ash weight is 10-12% of original sludge (11%) 1343.01 tons

Estimated Capitalization Cost

Capital Cost	4 million dollars
Interest Rate	8%
Life	20 years
Annual Cost	(\$407,408.84)

Land Application Calculations 1998 FY

From: Eric Hancock, Wastewater Operations Superintendent, DeKalb County Georgia
Pole Bridge Creek (20MGD)

2 Biosolids Spreading Vehicles

Estimated Capitalization Cost

Capital Cost	\$500,000
Interest Rate	8%
Life	10 years
Annual Cost	<u>(\$74,514.74)</u>